

HPP For Printing Inks COLORFAST® -- Carbazole Violet

VT2311S/VT2312S

Dioxazine Pigment Pigment Violet 23

Exceptionally Low Viscosity & **Excellent Rheological Stability**

High Color Strength, Exceptional High Gloss and Transparency

Highest Mill-base Loadings & High Dispersibility

Excellent Steam and Boiling Resistance

Fully REACH Registered







Solvent-based Ultraviolet

Water-based

Applications

· Solvent-based: PA/NC

Solvent-based: PU/Vinyl

Solvent-based: NC/PU

Solvent-based Flexo

UV Offset

UV Flexo

Metal Deco

· Water-based Flexo

■ HIGHLY RECOMMENDED □ RECOMMENDED

Compliances

• EC: Resolution AP 89 (1)

• European Toy Norm: 71-3-2013

• France: Brochure 1227

· Germany: BfR IX

• Italy: Decreto 21/3/73

USA: ASTM-toys

· Japan: JHPA List Clear

China: GB9685-2016



Fully REACH Registered



VT2311S/VT2312S

Dioxazine Pigment

Pigment Violet 23

Bluish Violet Shade CI Index: 51319 C.A.S. # 215247-95-3 EINECS. # 606-790-9

Product Overview

COLORFAST® VT2311S/VT2312S is a Dioxazine pigment with outstanding coloring strength and extraordinary rheological performance of this group of pigments. It's recommended for solvent-based packaging inks, as well as for UV offset & Flexo inks.

Properties & Benefits

- Exceptional High Color Strength and Gloss (Chart A)
- Highly Transparent (Table A)
- Lowest Effect On Ink Millbase Viscosity (Chart B)
- Best-in-class Rheology, No Thixotropy (Chart C)
- Overall Good Print Fastness Properties (Table B)

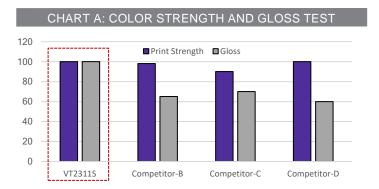
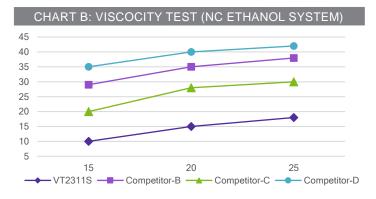


TABLE A: TRANSPARENCY TEST (NC/PA SYSTEM)				
VT2311S	Competitor-B	Competitor-C	Competitor-D	
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Shade Indicator



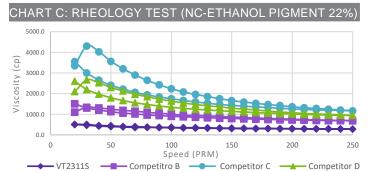


TABLE B: PRINT FASTNESS PROPERTIES			
Lightfastness (1/1)	6-7		
Lightfastness (1/3)	6-7		
Heat Stability, 10 mins	200℃		
Sterilization 121°C, 60mins	4-5		
Alkali, 2.5% solution	5		
Soap, 1% solution	5		
Lactic Acid, 5% solution	5		
Sulphuric Acid, 5% solution	5		
Sulphuric Acid, 1% solution	5		
Synthetic Detergent, 1% solution	5		
Water	5		
Ethanol	5		
Butter	5		
Cheese	5		
Paraffin Wax	5		
NC Overlacquer 120°C, 10 sec	5		

Lightfastness: 1 = Poor 2-3 = Fair 4-5 = Good 6-7 = Very Good 8 = Excellent Legend: <math>1 - Poor 2 - Fair 3 - Good 4 - Very Good 5 - Excellent

<u>Disclaimer</u>

The information in this handout is based on extensive testing and application experience and is believed to be a reliable indication of the results that may be expected. However, the data does not constitute a specification for the products, and is offered only as a guide to performance without guarantee or warranty of any kind.

